

In re Patent Application of:  
**MORIN ET AL.**  
Serial No. 10/701,165  
Filing Date: November 4, 2003

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**In the Claims:**

Claims 1-11 (Cancelled).

12. (Currently Amended) A semiconductor device comprising:

- a semiconductor substrate;
- at least one first MOS transistor and at least one second MOS transistor in said semiconductor substrate;
- a dielectric layer on said at least one first MOS transistor and on said at least one second MOS transistor; and
- an etch-stop layer comprising

- a first layer covering said at least one first MOS transistor and having a first residual stress level; and

- a second layer covering said at least one first MOS transistor and said at least one second MOS transistor and having a second residual stress level different than the first residual stress level.

13. (Previously Presented) A semiconductor device according to Claim 12, wherein said first and second layers have different thicknesses.

14. (Previously Presented) A semiconductor device according to Claim 12, wherein said dielectric layer includes contact openings therethrough for providing electrical connection to said at least one first MOS transistor and to said at least one second MOS transistor.

In re Patent Application of:  
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15. (Previously Presented) A semiconductor device according to Claim 12, wherein said at least one first MOS transistor comprises NMOS transistors and said at least one second MOS transistor comprises PMOS transistors, and wherein said first and second layers have opposite residual stress levels.

16. (Previously Presented) A semiconductor device according to Claim 15, wherein said first layer has a positive residual stress level above said NMOS transistors, and said second layer has a negative residual stress level above said PMOS transistors.

17. (Previously Presented) A semiconductor device according to Claim 12, wherein said at least one first MOS transistor comprises PMOS transistors and said at least one second MOS transistor comprises NMOS transistors, and wherein said first and second layers have opposite residual stress levels.

18. (Previously Presented) A semiconductor device according to Claim 17, wherein said first layer has a negative residual stress level above said PMOS transistors, and said second layer has a positive residual stress level above said NMOS transistors.

19. (Previously Presented) A semiconductor device according to Claim 12, wherein a zone formed by said second layer overlapping said first layer has a substantially zero residual stress level.

In re Patent Application of:  
**MORIN ET AL.**  
Serial No. 10/701,165  
Filing Date: November 4, 2003

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20. (Currently Amended) A semiconductor device comprising:

- a semiconductor substrate;
- at least one NMOS transistor and at least one PMOS transistor in said semiconductor substrate;
- a dielectric layer on said at least one NMOS transistor and on said at least one PMOS transistor; and
- an etch-stop layer comprising
  - a first layer covering said at least one NMOS transistor and having a first residual stress level; and
  - a second layer covering said at least one NMOS transistor and said at least one PMOS transistor and having a second residual stress level different than the first residual stress level.

21. (Previously Presented) A semiconductor device according to Claim 20, wherein said first and second layers having different thicknesses.

22. (Previously Presented) A semiconductor device according to Claim 20, wherein said dielectric layer includes contact openings therethrough for providing electrical connection to said at least one NMOS transistor and to said at least one PMOS transistor.

23. (Previously Presented) A semiconductor device according to Claim 20, wherein said first and second layers have opposite residual stress levels.

In re Patent Application of:  
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Serial No. 10/701,165  
Filing Date: **November 4, 2003**

---

24. (Previously Presented) A semiconductor device according to Claim 23, wherein said first layer has a positive residual stress level above said at least one NMOS transistor, and said second layer has a negative residual stress level above said at least one PMOS transistor.

25. (Previously Presented) A semiconductor device according to Claim 20, wherein a zone formed by said second layer overlapping said first layer has a substantially zero residual stress level.

26. (Currently Amended) A semiconductor device comprising:

- a semiconductor substrate;
- at least one PMOS transistor and at least one NMOS transistor in said semiconductor substrate;
- a dielectric layer on said at least one PMOS transistor and on said at least one NMOS transistors; and  
an etch-stop layer comprising
  - a first layer covering said at least one PMOS transistor and having a first residual stress level; and
  - a second layer covering said at least one PMOS transistor and said at least one NMOS transistor and having a second residual stress level different than the first residual stress level.

27. (Previously Presented) A semiconductor device according to Claim 26, wherein said first and second layers

In re Patent Application of:  
**MORIN ET AL.**  
Serial No. 10/701,165  
Filing Date: **November 4, 2003**

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have different thicknesses.

28. (Previously Presented) A semiconductor device according to Claim 26, wherein said dielectric layer includes contact openings therethrough for providing electrical connection to said at least one PMOS transistor and to said at least one NMOS transistor.

29. (Previously Presented) A semiconductor device according to Claim 26, wherein said first and second layers have opposite residual stress levels.

30. (Previously Presented) A semiconductor device according to Claim 29, wherein said first layer has a negative residual stress level above said at least one PMOS transistor, and said second layer has a positive residual stress level above said at least one NMOS transistor.

31. (Previously Presented) A semiconductor device according to Claim 26, wherein a zone formed by said second layer overlapping said first layer has a substantially zero residual stress level.

32. (Currently Amended) A method for fabricating a semiconductor device comprising:

forming at least one first MOS transistor and at least one second MOS transistor in a semiconductor substrate;  
forming a dielectric layer on the at least one first MOS transistor and on the at least one second MOS transistor;  
and

In re Patent Application of:  
**MORIN ET AL.**  
Serial No. 10/701,165  
Filing Date: November 4, 2003

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forming an etch-stop layer comprising

forming a first layer covering the at least one first MOS transistor and having a first residual stress level; and

forming a second layer covering the at least one first MOS transistor and the at least one second MOS transistor and having a second residual stress level different than the first residual stress level.

33. (Previously Presented) A method according to Claim 32, wherein the first and second layers have different thicknesses.

34. (Previously Presented) A method according to Claim 32, further comprising forming contact openings through the dielectric layer for providing electrical connection to the at least one first MOS transistor and to the at least one second MOS transistor.

35. (Previously Presented) A method according to Claim 32, wherein forming the first layer comprises:

forming the first layer covering the at least one first MOS transistor and the at least one second MOS transistor;

forming a mask on the at least one first MOS transistor;

removing the first layer on the at least one second MOS transistor; and

removing the mask.

In re Patent Application of:  
**MORIN ET AL.**  
Serial No. 10/701,165  
Filing Date: **November 4, 2003**

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36. (Previously Presented) A method according to Claim 32, further comprising performing a localized treatment of the first and second layers that overlap the at least one first MOS transistor for modifying the second residual stress level of the second layer.

37. (Previously Presented) A method according to Claim 36, wherein performing the localized treatment comprises implanting ions into the second layer.

38. (Previously Presented) A method according to Claim 37, wherein germanium ions are implanted into the second layer.